INTERNATIONAL JOURNAL ON SMART SENSING AND INTELLIGENT SYSTEMS SPECIAL ISSUE, SEPTEMBER 2017



PATROL INSPECTION AND TIME STUDY TO IMPROVE QUALITY

R.Vijayan^{1*}, P.Karthikeyan¹, J.Bharanichandar¹, R.Palanisamy¹, T.Thanka Geetha²

¹Faculty of Mechanical Engineering, Vel Tech, Avadi, Tamilnadu, India.

²Facultyof ECE, DMI Engineering College, Aralvoimozhi, Kanyakumari Dist, Tamilnadu, India.

Email: srajendranvijayan@gmail.com

Submitted: May 27, 2017 Accepted: June 15, 2017 Published: Sep 1, 2017

Abstract- This project is concerned to analyze and increase the efficiency of patrol inspection and thus reduces time consumption for inspection. Inspection is the process of checking whether the specification of the product meet the standard specification provided by the customer. Inspector takes more time for checking the parameter that meet the specification at all time than Checking the parameters that does not satisfy the customer specification which leads to rejection. Thus the inspector should inspect the parameter that increase the rejection or rework with more attention on the whole this concept helps the inspector to improve the quality of the product by inspecting more components according to the frequency of the component.

Index terms: Patrol Inspection, standard specification